**Facestock**
A metalized polyester film with highly absorbent surface structure specifically designed for water-based inkjet printing.
- **Basis Weight**: 99 g/m²  
  ISO 536
- **Caliper**: 81 µm  
  ISO 534

**Adhesive**
A general purpose permanent, acrylic based adhesive.

**Liner**
BG40 white, a supercalendered glassine paper.
- **Basis Weight**: 61 g/m²  
  ISO 536
- **Caliper**: 54 µm  
  ISO 534

**Laminate**
Total Caliper 154 µm±10%  
ISO 534

**Performance data**
- **Initial Tack**: 11 N/25mm  
  FTM 9 Glass
- **Peel Adhesion 90°**: 7 N/25mm  
  FTM 2 St.St.
- **Min. Application Temp.**: 5 °C
- **Service temperature**: -20°C to 80°C

**Adhesive Performance**
S692N is a clear permanent adhesive featuring excellent UV resistance and weatherability together with good adhesion performance, even on apolar substrates.

**Applications and use**
The product is used in a variety of labelling applications, when the advantages of digital printing: short runs, last minute changes, personalised layouts and fast turn-round full colour printing are required. The product is a result of the emerging demand for short run colour print, both in business and at home. The face material is designed to give excellent density, print definition and vivid colours.

**Conversion & printing**
The material has been designed for water-based inkjet printing with dye & pigment based inks. Due to the nature of this printing technology, applications that require a high level of waterfastness may need overvarnishing to protect the print. The film can be converted with rotary and laser dies but is not recommended for flatbed die cutting.

**Special Approvals**
S692N complies with European food regulation 1935/2004/EC, with the German Recommendation (BfR) XIV and with FDA § 175.105. It also meets the demands of the limit values laid down in 10/2011/EU. In accordance with the requirements of relevant EU food regulations, the adhesive S692N may safely stand in direct contact with dry, moist and fatty foodstuffs which have a reduction factor of at least 3 according to the Commission Regulation (EU) No 10/2011.

**Shelf life**
One year under storage conditions as defined by FINAT (20-25°C; 40-50%RH)
Warranty
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